



SELF DRILLING SCREWS

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| Nominal Size or Basic Screw Diameter | | Threads Per Inch | T | | t | | P | |
|--|--------|------------------------|----------------|-------|----------------|-------|-------------------------|--------|
| | | | Major Diameter | | Minor Diameter | | Protrusion Allowance | |
| | | | Max. | Min. | Max. | Min. | #2 Pt. | #3 Pt. |
| 6 | 0.1380 | 20 | 0.139 | 0.135 | 0.104 | 0.099 | 0.190 | — |
| 8 | 0.1640 | 18 | 0.166 | 0.161 | 0.122 | 0.116 | 0.211 | — |
| 10 | 0.1900 | 16 | 0.189 | 0.183 | 0.141 | 0.135 | 0.235 | 0.300 |
| 12 | 0.2160 | 14 | 0.215 | 0.209 | 0.164 | 0.157 | — | 0.353 |
| 1/4 | 0.2500 | 14 | 0.246 | 0.240 | 0.192 | 0.185 | — | 0.393 |