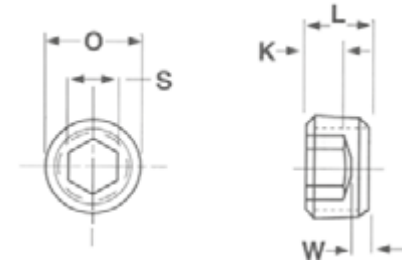




SOCKETS

SOCKET PIPE PLUG FLUSH SEAL



| Nominal Size | O | Threads Per Inch | S | K | W | L | | Tightening Torque (Inch-Lbs.) |
|--------------|--------------|------------------|-----------------|----------------|----------------|----------------|------|-------------------------------|
| | Nominal O.D. | | Hex Socket Size | Key Engagement | Wall Thickness | Overall Length | | |
| | | | | Min | Min | Max | Min | |
| 1/16 | 0.307 | 27 | 5/32 | .140 | .052 | .250 | .235 | 150 |
| 1/8 | 0.401 | 27 | 3/16 | .140 | .049 | .250 | .235 | 250 |
| 1/4 | 0.529 | 18 | 1/4 | .218 | .045 | .406 | .391 | 600 |
| 3/8 | 0.667 | 18 | 5/16 | .250 | .040 | .406 | .391 | 1200 |
| 1/2 | 0.830 | 14 | 3/8 | .312 | .067 | .531 | .516 | 1800 |
| 3/4 | 1.041 | 14 | 9/16 | .312 | .054 | .531 | .516 | 3000 |
| 1 | 1.302 | 11-1/2 | 5/8 | .375 | .112 | .656 | .641 | 4200 |
| 1-1/4 | 1.647 | 11-1/2 | 3/4 | .437 | .102 | .656 | .641 | 5400 |