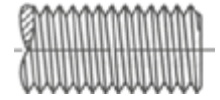




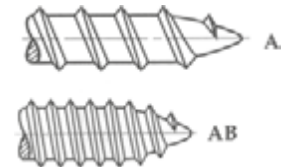
# THREAD CUTTING SCREWS

## MACHINE SCREWS



Nominal Screw Size	0 thru 1/2	1/4 thru 3/4
Nominal Screw Length	Tolerance on Length	
Up to 1/2 in., Incl.	-0.02	-0.03
Over 1/2 to 1 in., Incl.	-0.03	-0.03
Over 1 to 2 in., Incl.	-0.06	-0.06
Over 2 in.	-0.09	-0.09

### Type A – AB



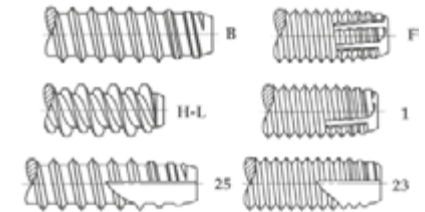
Nominal Screw Length	Tolerance on Length
Up to 1 in., Incl.	+ 0.03
Over 1 in.	+ 0.05



# THREAD CUTTING SCREWS

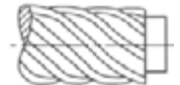
## MACHINE SCREWS

Type B, F, H-L 1, 25 and 23



Nominal Screw Length	Tolerance on Length
Up to 3/4 in., Incl.	- 0.03
Over 3/4 to 1-1/2 in., Incl.	- 0.05

Type U



Nominal Screw Length	Tolerance on Length
Up to 3/8 in., Incl.	+ 0.02
Over 3/8 in.	+ 0.03



# THREAD CUTTING SCREWS

MACHINE SCREWS  
Wood Screws

Nominal Screw Length	Tolerance on Length
Up to 5/8in., Incl.	-0.03
Over 5/8 to 1-1/2 in., Incl.	-0.05
Over 1-1/2 to 2-3/4 in., Incl.	-0.06
Over 2-3/4 to 5 in., Incl.	-0.09